

Water Soluble - Synthetics

Product	Application	Water Hardness		Material			Features & Benefits
		Hard	Soft	Cast Iron	Steel	Aluminium	
CIMTECH D18	Grinding	✓	✓	✓	✓	—	Superior cleanliness and rejects tramp oil. It is low foaming with low misting characteristics. It provides excellent washing and cooling action.
CIMTECH D16C	Grinding	✓	✓	✓	✓	✓	Special product for carbide grinding.
CIMTECH 500	Grinding/ Machining	—	✓	✓	✓	—	Capable of performing both heavy-duty grinding and machining operations, and some stamping and drawing operations.
CIMTECH A 31	Grinding/ Machining	—	✓	✓	✓	✓	Cimtech A31 is designed primarily to improve productivity in demanding grinding and machining operations in hard and difficult alloys such as stainless steel, titanium, nickel and other aerospace alloys.
CIMTECH BF 921R	Machining/ Grinding	—	✓	✓	✓	✓	Provides excellent lubrication over a wide range of applications. Good washing action and low foaming characteristics.

Glass Cutting Synthetic Coolant

Product	Application	Water Hardness		Material	Features & Benefits
		Hard	Soft	Glass	
CIMGLASS SP	Shearing	✓	✓	✓	Special product for Glass shearing.



VALUE PRODUCTS

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		Hard	Soft	Cast Iron	Steel	Aluminium	
CUMI SYNTH C442	Grinding	✓	—	✓	✓	—	Extremely low foaming in high pressure and flood type applications. Excellent corrosion and microbial control Low odor and mist. Rejects tramp oil for long sump life. Oil free for easy recycling or disposal.
CUMI TECH 550	Grinding/Machining	—	✓	—	—	✓	Superior lubricity. Extremely low foaming in high pressure applications. Mild to the skin. Low odor and mist. Clear mix for good part visibility. Rejects tramp oil for long sump life. Oil free for easy recycling or disposal Low carry off for reduced concentrate usage.
CUMI TECH C462 TC	Grinding	—	✓	—	—	—	Special product for carbide grinding.

Rust Preventives

Product	Application	Water Hardness		Material			Features & Benefits
		Hard	Soft	Cast Iron	Steel	Aluminium	
CUMI RUSTOFF 508	De-watering	—	—	✓	✓	—	1 to 3 months indoor rust production via medium oil film.
CUMI GUARD 140E	De-watering	—	—	✓	✓	—	6 months to 1 year indoor rust production via thin oil film.